

General Specifications

EJX930A Multivariable Transmitter

DP^{harp} **EJX**[®]

GS 01C25R04-01EN

[Style: S1]

The high performance EJX930A multivariable transmitter features multi-sensing technology with a single-crystal silicon resonant sensor that outputs the measured differential pressure, static pressure and process temperature, which covers multiple protocols: HART, FOUNDATION fieldbus and RS485 Modbus.

Additionally the HART protocol and FOUNDATION fieldbus protocol types are suitable to measure dynamically calculated and fully compensated mass flow for liquid, gas, or steam. 4 to 20 mA DC signal output is available in HART protocol type.

FDT/DTM* standard conforming software is available for transmitter configuration. FSA120 (FieldMate™ FlowNavigator™) is used for flow configuration of the HART protocol and FOUNDATION fieldbus protocol types.

*: FDT (Field Device Tool): Defines the system environment in which the DTM runs.
DTM (Device Type Manager): The application which defines the graphical user interface (GUI) specific to the device.

Key features:

[HART protocol type]

- 1.0% mass flow rate accuracy over 1:10 flow range
- Advanced diagnostic function (option)
- Simultaneous dual output of 4 to 20mA and pulse signals.
- HART protocol revision selectable from 5 (HART 5) or 7 (HART 7)
- Long tag supporting up to 32 characters (HART 7)
- Enhanced burst mode and event notification(HART 7)
- SIL2 for safety requirement

Note: HART 5 stands for HART protocol revision 5
HART 7 stands for HART protocol revision 7

[FOUNDATION Fieldbus protocol type]

- 1.0% mass flow rate accuracy over 1:10 flow range
- Advanced diagnostic function (option)
- Various function blocks available; 5 AIs, AR, IT, SC, and IS as standard. PID as an optional feature.
- Cyclically displays up to 10 variables
- Software download function (option)

[Modbus protocol type]

- RS485 Modbus protocol type provides easy multi-sensing data transmission to the flow computers.
- The process data status is provided for each measured differential pressure, static pressure and process temperature. It is easy to implement process data diagnosis.
- Cyclically displays up to 16 variables including RTU management data.
- Up to 32 transmitters can be connected by multi-drop communication.
- 32 characters long tag and squawk are supported for easy identification of transmitters.



■ STANDARD SPECIFICATIONS

□ SPAN AND RANGE LIMITS

Differential Pressure (DP)

Measurement Span/Range		kPa	inH ₂ O (/D1)	mbar (/D3)	mmH ₂ O (/D4)
M	Span	1 to 100	4 to 400	10 to 1000	100 to 10000
	Range	-100 to 100	-400 to 400	-1000 to 1000	-10000 to 10000
H	Span	5 to 500	20 to 2000	50 to 5000	0.05 to 5 kgf/cm ²
	Range	-500 to 500	-2000 to 2000	-5000 to 5000	-5 to 5 kgf/cm ²

Static Pressure (SP)

Absolute Pressure

Measurement Span/Range		MPa abs	psia (/D1)	bar abs (/D3)	kgf/cm ² abs (/D4)
M H	Span	1 to 32	145 to 4500	10 to 320	10 to 320
	Range	0 to 32	0 to 4500	0 to 320	0 to 320

Gauge Pressure (Sealed gauge)

Measurement Span/Range		MPa	psi (/D1)	bar (/D3)	kgf/cm ² (/D4)
M H	Span	1 to 32	145 to 4500	10 to 320	10 to 320
	Range	-0.1 to 32	-14.5 to 4500	-1 to 320	-1 to 320

External Temperature (ET) (Pt100 ohm)

Measurement External Temperature Span/Range		°C	°F	K
M H	Span	10 to 1050	18 to 1890	10 to 1050
	Range	-200 to 850	-328 to 1562	73 to 1123
	Fixed Temperature	-273 to 1927	-459 to 3500	0 to 2200

□ PERFORMANCE SPECIFICATIONS

Zero-based calibrated span output, and silicone oil, unless otherwise mentioned.
For FOUNDATION Fieldbus and Modbus protocol communication types, use calibrated range instead of span in the following specifications.

Specification Conformance

EJX series ensures specification conformance to at least $\pm 3\sigma$.

Mass Flow (For Measurement Function Code B of HART and FOUNDATION Fieldbus protocol types)**Mass Flow Reference Accuracy**

$\pm 1.0\%$ of Mass Flow Rate over 10:1 flow range (100:1 DP range) for liquids and gases.

Totalized Mass Flow Reference Accuracy

1.0% of Total Mass Flow.

Note: Assume 100:1 DP range for liquids and gases.

Conditions for mass flow accuracy

- (1) Auto compensation mode.
- (2) M and H capsule
- (3) Uncalibrated differential producer (Orifice) installed based on the following standards. *1
- (4) Uncertainties for discharge coefficient, primary device bore, pipe diameter, and gas expansion factor defined on following standards. *1
- (5) Density uncertainty less than 0.1%.

*1: Standards: ISO5167-1 1991, ISO5167-2 2003, ASME, MFC-3M 1989, AGA No.3 1992

Differential Pressure (DP)**Reference Accuracy of Calibrated Span**

(Includes terminal-based linearity, hysteresis, and repeatability)

Measurement span		H
Reference accuracy	$X \leq \text{span}$	$\pm 0.04\%$ of Span
	$X > \text{span}$	$\pm(0.005 + 0.0049 \text{ URL}/\text{span})\%$ of Span
X		70 kPa (280 inH ₂ O)
URL (upper range limit)		500 kPa (2000 inH ₂ O)

Measurement span		M
Reference accuracy	$X \leq \text{span}$	$\pm 0.04\%$ of Span
	$X > \text{span}$	$\pm(0.005 + 0.0035 \text{ URL}/\text{span})\%$ of Span
X		10 kPa (40 inH ₂ O)
URL (upper range limit)		100 kPa (400 inH ₂ O)

Ambient Temperature Effects per 28°C (50°F) Change

Capsule	Effect
H	$\pm(0.07\% \text{ Span} + 0.0125\% \text{ URL})$
M	$\pm(0.07\% \text{ Span} + 0.009\% \text{ URL})$

Static Pressure Effects per 6.9 MPa (1000 psi) Change**Span Effects**

M and H capsules

$\pm 0.075\%$ of span

Effect on Zero

Capsule	Effect
H	$\pm 0.028\% \text{ URL}$
M	$\pm 0.02\% \text{ URL}$

Overpressure Effects

Overpressure condition: up to maximum working pressure

M and H capsules

$\pm 0.03\%$ of URL

Stability (All normal operating condition, including overpressure effects)

M and H capsules

$\pm 0.1\%$ of URL per 10 years

Static Pressure (SP)**Reference Accuracy of Calibrated Span for Absolute pressure**

(Includes terminal-based linearity, hysteresis, and repeatability)

Capsule	Reference accuracy
M, H	$\pm 0.1\%$ of span

Note: Gauge pressure reference is 1013.25 hPa (1 atm) The gauge pressure variable is based on the above reference accuracy and can be affected by changes in the atmospheric pressure.

Ambient Temperature Effects per 28°C (50°F) Change

Capsule	Effect
M, H	$\pm 0.14\% \text{ Span} \pm 0.018\% \text{ URL}$

External temperature (ET)**Accuracy (Includes terminal-based linearity, hysteresis, and repeatability)**

Capsule	Accuracy
M, H	$\pm 0.5^\circ\text{C} (\pm 0.9^\circ\text{F})$

Specification for External temperature is the transmitter portion only.

Sensor errors caused by the RTD are not included.

The transmitter is compatible with any Pt100 RTD conforming to IEC 751.

Input/output signal is non-isolated.

Ambient Temperature Effects per 28°C (50°F) Change

Capsule	Effect
M, H	$\pm 0.5^\circ\text{C} (\pm 0.9^\circ\text{F})$

Power Supply Effects (HART protocol type)

$\pm 0.005\%$ per Volt (from 21.6 to 32 V DC, 350Ω)

Vibration Effects

Signal	Effect
Differential Pressure	$\pm 0.1\%$ of URL
Static Pressure	$\pm 0.1\%$ of URL
External Temperature	$\pm 0.5^\circ\text{C} (\pm 0.9^\circ\text{F})$

Amplifier housing code 1:

When tested per the requirements of IEC60770-1 field or pipeline with high vibration level (10-60 Hz, 0.21 mm displacement/60-2000 Hz 3 g)

Amplifier housing code 2:

When tested per the requirements of IEC60770-1 field with general application or pipeline with low vibration level (10-60 Hz 0.15mm displacement /60-500 Hz 2g)

Mounting Position Effects

Rotation in diaphragm plane has no effect.

Tilting up to 90 degree will cause zero shift up to 0.4 kPa (1.6 inH₂O) which can be corrected by the zero adjustment.

Response Time

Signal	Capsule	HART	Fieldbus*1	Modbus
Differential Pressure	M, H	250 ms	350 ms	250 ms
Static Pressure	M, H	200 ms	300 ms	200 ms

When amplifier damping is set to zero and including dead time.

*1: Output from transducer block.

FUNCTIONAL SPECIFICATIONS**Output specifications for HART Protocol Type****Output**

Dual output (Both analog and pulse/contact outputs can be obtained simultaneously. See "Wiring Example for Analog Output and Status/Pulse Output").

HART Protocol Revision

HART protocol revision can be selected from 5 or 7 when ordering.

The protocol revision can be changed by user configuration.

The HART protocol revision at the time of shipment is shown by the last number at the serial number column of the name plate.

Analog Output

Two wire 4 to 20 mA DC output, user-selectable for Differential Pressure, Static Pressure, External Temperature or Flow Rate signal.

Output range: 3.8 mA to 21.6 mA.

Digital HART FSK protocol are superimposed on the 4 to 20 mA signal.

Failure Alarm

Analog output status at CPU failure and hardware error;

Up-scale: 110%, 21.6 mA DC or more (standard)

Down-scale: -2.5%, 3.6 mA DC or less

Analog output status at process abnormality (Option code /DG6);

The result of process abnormality detected by the advanced diagnostic function can be reflected to an analog alert status. The following three setting modes are available.

		Mode		
		Burnout	Fall back	Off
Standard		110%, 21.6mA or more	Holds to a specified value within the output range from 3.8mA to 21.6mA	Normal output
Option Code	/C1	-1.25%, 3.8mA or less		
	/C2	-1.25%, 3.8mA or less		
	/C3	103.1%, 20.5mA or more		

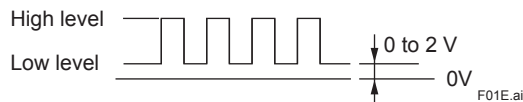
Pulse/Contact Output

Pulse or status output is selectable by parameter setting.

Transistor contact output (sink type).

Contact rating: 10.5 to 30 V DC, 120 mA DC max.

Low level: 0 to 2 V DC. (See figure below for high and low levels (pulse output).)

**Pulse Output**

Scaled pulse or frequency pulse output is selected by parameter setting.

Scaled Pulse Output Function

Pulse is output by the unit of the scaled flow rate.

Scaled pulse can be totalized.

Frequency Output Function

Number of pulses output per second at 100% of output.

Pulse frequency: Max. 10 kHz

Duty cycles: Approx. 50% (1:2 to 2:1)

Contact Output Function

High or low alarm

Status signal output mode can be reversed (ON/OFF).

Signal Output

Output	Flow rate*1	Differential pressure	Static pressure	External temperature	Total flow*1
4-20mA	✓*3	✓*2	✓	✓	
Pulse output	✓				✓
High/Low alarm	✓	✓	✓	✓	

*1: When Measurement function code B is specified.

*2: Square root output is not available. Low cut linear mode is not supported.

*3: Reversed output is not available.

Output specifications for FOUNDATION Fieldbus Protocol Type**Output**

Digital communication signal based on the FOUNDATION fieldbus specification.

Functional Specifications

Functional specifications for Fieldbus communication conform to the standard specification (H1) of FOUNDATION fieldbus.

Function Block

Block name	Number	Execution time	Note
AI	5	30 ms	For flow, differential pressure, static pressure, external temperature and capsule or amplifier temperature.
SC	1	30 ms	An output of Signal characterizer block is a nonlinear function of the respective input. The function is determined by a table.
IT	1	30 ms	Integrator block integrates a variable as a function of the time of accumulates the counts.
IS	1	30 ms	Input Selector block provides selection of up to eight inputs and generate an output based on the configured action.
AR	1	30 ms	Arithmetic block allows simple use of popular measurement math functions.
PID	1	45 ms	Applicable when /LC1 option is specified.

LM Function

LM function is supported.

Output specifications for Modbus Protocol Type

Item	Description
Communication protocol	2-wire half duplex RS-485 Modbus
Flow control	None
Baud rate	1200, 4800, 9600*, 19200
Start bit	1 bit (Fixed)
Stop bit	1 bit*, 2 bits
Parity bit	Odd, Even, None*
Transfer mode	RTU (Remote Terminal Unit) Data length: 8 bits LSB (Least significant bit sent first)
Slave address	1* to 247
Support function	1: Read Coils 2: Read Discrete Inputs 3: Read Holding Registers 4: Read Input Register 5: Write Single Coil 8: Diagnostic (00: Return Query Data) 16: Write Multiple registers 43: Read device Identification
Bus termination	Standard RS-485 bus termination ON (bus end), OFF* (not bus end)

*: Factory default setting

Advanced Diagnostics (option for HART and FOUNDATION Fieldbus protocol types)

- Impulse line blockage detection
The impulse line condition can be calculated and detected by extracting the fluctuation component from the differential pressure and static pressure signals. Also EJX930A detects the impulse line abnormality particularly which side of impulse line is plugged.
- Heat trace monitoring
The change of the flange temperature calculated by using the two temperature sensors built in the EJX930A enables to detect the heat trace breakage or the abnormal temperature due to the failure.

Damping Time Constant (1st order)

Amplifier damping time constant is adjustable from 0.00 to 100.00 seconds and added to response time, applicable independently for "DP, SP, ET, and flow" for HART, FOUNDATION fieldbus and "DP, SP, and ET" for Modbus.

Update Period

Signal	HART	Fieldbus	Modbus
Flow rate	100 ms	200 ms	—
Differential pressure	100 ms	200 ms	100 ms
Static pressure	100 ms	200 ms	100 ms
External temperature	400 ms	800 ms	400 ms
Total flow	1000 ms	—*	—

*: Output from IT function block.

Zero Adjustment Limits

Zero can be fully elevated or suppressed, within the lower and upper range limits of the capsule, applicable for DP, SP, and ET independently.

External Zero Adjustment

External zero for DP is continuously adjustable with 0.01% incremental resolution of span.

Integral Indicator (LCD)

5-digit (Flow, DP, SP, and ET) or 6-digit (Total flow) numerical display, 6-digit unit display and bar graph. The indicator is configurable to display one or up to four variables periodically.

For FOUNDATION Fieldbus, the indicator is configurable to display up to 10 function block output values.

For Modbus, the indicator is configurable to display up to 16 output values including RTU output.

Burst Pressure Limits

132 MPa (19100 psi)

Self Diagnostics

CPU failure, hardware failure, configuration error, process alarm for differential pressure, static pressure and external temperature.

SIL Certification

EJX series transmitters except FOUNDATION Fieldbus and Modbus protocol types are certified by TÜV in compliance with the following standards;
IEC 61508: 2000; Part1 to Part 7
Functional Safety of electrical/electronic/
programmable electronic safety-related systems; SIL 2 capability for single transmitter use, SIL 3 capability for dual transmitter use.

Functions Applicable for HART Protocol Revision 7

- Long tag supporting up to 32 characters
Long tag secures a better asset management with abundant digits in its software.
- Enhanced burst mode and event notification
Advanced burst mode includes the variety of transmission setting by specifying burst variables, update period, and message trigger mode, and event notification function gives you alert signal based on the status change in preset values and self-diagnosis.
- Squawk
Identifying the transmitter by displaying the particular pattern on LCD
- Multidrop communication
Up to 63 transmitters can be connected. An analog signal output available for one device in a loop.

Functions Applicable for Modbus Protocol

- Process data diagnosis
The process data status is provided for each measured differential pressure, static pressure and process temperature. Also device status parameter is available for detail diagnosis.
- Long tag supporting up to 32 characters
Long tag secures a better asset management with abundant digits.
- Squawk
Identifying the transmitter by displaying the particular pattern on LCD.
- Multi-drop communication
Up to 32 transmitters can be connected.

■ Mass Flow Calculation

(For Measurement function code B of HART and FOUNDATION Fieldbus protocol types)

□ **Auto Compensation Mode (FSA120 FieldMate FlowNavigator is required for configuration)**

Configuration of the fluid physical properties and primary element for the EJX900 series can be performed using a dialog window of FSA120. All flow factors for mass flow calculation are dynamically compensated to an optimum value. In Auto mode, mass flow can be measured with high accuracy.

The flow factors that are automatically compensated are discharge coefficient, diameter of primary device, upstream internal pipe diameter, gas expansion factor, density, and viscosity.

FlowNavigator: FSA120 Flow Configuration Software (refer to GS 01C25R51-01EN). The software package is used to perform mass flow configuration for the EJX930A. These software can also read and write the general parameters of HART communications or FOUNDATION Fieldbus communication. Configuration of the fluid physical properties and the primary element of the EJX900 series can be done by means of a dialog menu.

□ **Basic Flow Calculation Mode**

Flow operation and density compensation are performed conventionally, with the flow factors being input manually.

The operational expression is switched by the fluid type and the unit setting.

Density compensation by phase:

Gas: Compensation as ideal gas by temperature and pressure.

Liquid: Compensation by temperature.

Flow unit categories: See Table 1.

Table 1. Flow Operational Expression

Fluid type	Flow unit Category	Flow equation
Liquid	Mass Flow	$Q_m, Q_v \text{ or } Q_{v_norm} \quad *1$
	Normal-Standard Volume Flow	$= \frac{K_{factor}}{\sqrt{\Delta P \times (1 + \text{Temp } K1 \times (T - T_b))}}$
	Volume Flow	$\times \sqrt{\Delta P \times (1 + \text{Temp } K1 \times (T - T_b))}$
Gas	Mass Flow	$Q_m \text{ or } Q_{v_norm} \quad *1$
	Normal-Standard Volume Flow	$= \frac{K_{factor}}{\sqrt{\Delta P \times T_b / T \times SP / SP_b}}$
	Volume Flow	$Q_v = \frac{K_{factor}}{\sqrt{\Delta P \times T / T_b \times SP_b / SP}} \quad *1$

*1: — : User setting parameter

T01E.ai

Table 2. Symbol

Symbol	Description
Qm	Mass Flow
Qv	Volume Flow
Qv_norm	Normal-Standard Volume Flow
Kfactor	Basic flow Calculation factor
ΔP	Differential Pressure (Transmitter Setting unit)
Tb	Reference temperature unit: K
T	Temperature unit: K
SPb	Reference static pressure unit: kPa abs
SP	Static Pressure unit: kPa abs
Temp K1	The density rate of change per temperature 1degC of a density base value (value which set 100% to 1) For Volume Flow: Set 0

■ NORMAL OPERATING CONDITION

(Optional features or approval codes may affect limits.)

Ambient Temperature Limits

- 40 to 85°C (–40 to 185°F)
- 30 to 80°C (–22 to 176°F) with LCD display

Process Temperature Limits

- 40 to 120°C (–40 to 248°F)

Ambient Humidity Limits

- 0 to 100% RH

Working Pressure Limits (Silicone oil)

Maximum Pressure Limits

M and H Capsule	32 MPa (4500 psi)
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Minimum Pressure Limit

See figure below.

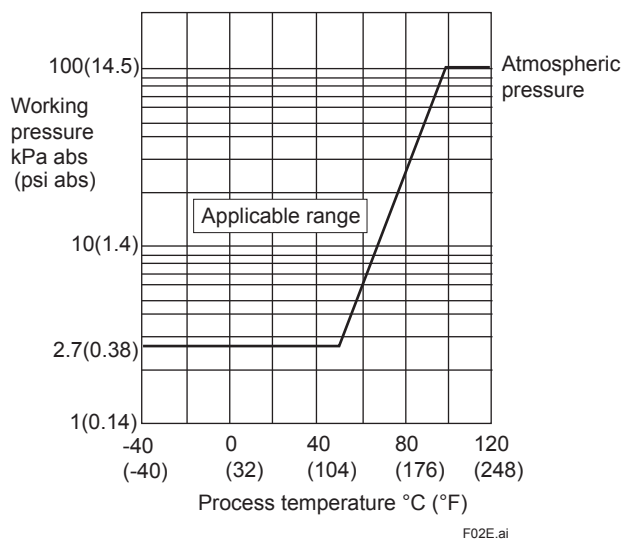


Figure 1. Working Pressure and Process Temperature

Supply & Load Requirements (for HART protocol type)

(Optional features or safety approvals may affect electrical requirements.)

With 24 V DC supply, up to a 570Ω load can be used. See figure below.

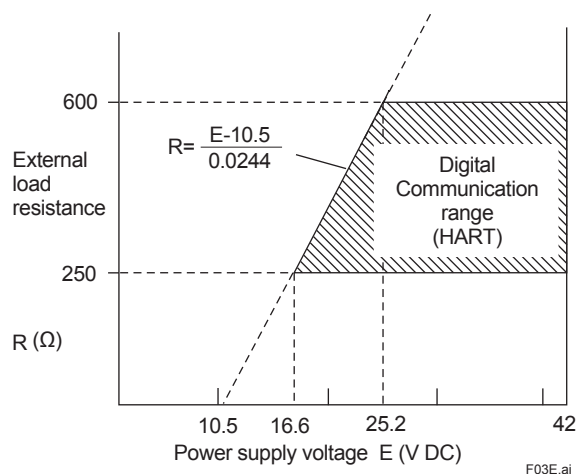


Figure 2. Relationship Between Power Supply Voltage and External Load Resistance

Supply Voltage

[for HART]

- 10.5 to 42 V DC for general use and flameproof type.
- 10.5 to 32 V DC for lightning protector (Option code / A).

- 10.5 to 30 V DC for intrinsically safe, type n or nonincendive.

Minimum voltage limited at 16.6 V DC for HART communication.

[for FOUNDATION fieldbus]

- 9 to 32 V DC for general use, flameproof type, Type n or nonincendive.

[for Modbus]

- 9 to 30 V DC 250 mW for general use and flameproof type, quiescent supply current 10 mA typical

Load (for HART protocol type)

- 0 to 1335Ω for operation
- 250 to 600Ω for digital communication

FOUNDATION Fieldbus

Communication Requirements

Supply Voltage: 9 to 32 V DC

Current draw :

Steady state 15 mA (max)

Software download state 24 mA (max)

EMC Conformity Standards

EN61326-1 Class A, Table2 (For use in industrial locations)

EN61326-2-3

EN61326-2-5 (for fieldbus)

European Pressure Equipment Directive

97/23/EC (until 18th July, 2016)

2014/68/EU (from 19th July, 2016)

Sound Engineering Practice (for all capsules)

With option code /PE3 (for M and H capsules)

CE₀₀₃₈

Category III, Module H, Type of Equipment : Pressure Accessory-Vessel, type of Fluid: Liquid and Gas, Group of fluid: 1 and 2

Safety Requirement Standards

EN61010-1, EN61010-2-030

C22.2 No.61010-1, C22.2 No.61010-2-030

- Altitude of installation site: Max. 2,000 m above sea level
- Installation category: 1 (Anticipated transient overvoltage 330 V)
- Pollution degree: 2
- Indoor/Outdoor use

■ PHYSICAL SPECIFICATIONS

Wetted Parts Materials

Diaphragm, Cover Flange, Process Connector, Capsule Gasket, and Vent/Drain Plug

See "MODEL AND SUFFIX CODES."

Process Connector Gasket

PTFE Teflon

Fluorinated rubber for option code N2 and N3

Non-wetted Parts Materials

Bolts

B7 carbon steel, 316L SST or 660 SST

Housing

Low copper cast aluminum alloy with polyurethane, mint-green paint (Munsell 5.6BG 3.3/2.9 or its equivalent), or ASTM CF-8M Stainless Steel

Degrees of Protection

IP66/IP67, Type 4X

Cover O-rings

Buna-N, fluoro-rubber (optional)

Name plate and tag

316 SST

Fill Fluid

Silicone oil, fluorinated oil (optional)

Cable for RTD

External Temperature Input Code -1, -2, -3, -4

Oil-proof and a heat-resistant cable with a shield

Outside diameter: 8.5 mm (0.335 inch),

Voltage rating: 300V

Temperature rating: -40 to 105°C (-40 to 221°F)

Frame resistance: UL (CSA) VW-1

Adaptation standard: UL (CSA) AWM STYLE 2517

External Temperature Input Code -B,-C,-D

A heat-resistant FEP cable with a shield

Outside diameter: 4.3mm (0.168 inch)

Voltage rating: 300V

Temperature rating: -80 to 200°C (-112 to 392°F)

Flame resistance: NEC Article 800-CMP

Adaptation standard: NEC Article 725-PLTC

Note for using an extension cable:

When extending a temperature cable with using an extension cable and a junction box, total cable length including the original external temperature cable must be less than 25 m. Use PE or XLPE insulated cable for extension.

Cable gland:

Nickel plating brass

Weight

6.8 kg (14.3 lb) without integral indicator, mounting bracket, process connector and RTD cable.

Add 1.5 kg (3.3 lb) for Amplifier housing code 2.

Connections

See "MODEL AND SUFFIX CODES."

Process connection of cover flange: IEC61518

■ MODEL AND SUFFIX CODES

Model	Suffix Codes	Description
EJX930A	Multivariable transmitter
Output signal	-E 4 to 20 mA DC with digital communication (HART protocol)* ⁸ -J 4 to 20 mA DC with digital communication (HART 5/HART 7 protocol)* ⁹ -F Digital communication (FOUNDATION fieldbus protocol) -M Digital communication (RS485 Modbus protocol) When Output signal code -M is selected, option code A must also be selected.	
Measurement span (capsule)	M 1 to 100 kPa (4 to 400 inH ₂ O) H 5 to 500 kPa (20 to 2000 inH ₂ O)	
Wetted parts material * ¹	S	See Table 5.
Process connections	3 with 1/4 NPT female process connector * ¹⁰ 4 with 1/2 NPT female process connector * ¹⁰ 5 without process connector (1/4 NPT female on the cover flanges)	
Bolts and nuts material	J B7 carbon steel G F316L SST C 660 SST	
Installation	-7 Vertical piping, left side high pressure, and process connection downside -8 Horizontal piping and right side high pressure -9 Horizontal piping and left side high pressure	
Amplifier housing	1 Cast aluminum alloy 2 ASTM CF-8M stainless steel	
Electrical connection	F G 1/2 female, two electrical connections (One connection for RTD) 2 1/2NPT female, two electrical connections (One connection for RTD) 4 M20 female, two electrical connections (One connection for RTD) 5 G 1/2 female, two electrical connections and blind plug * ² * ⁶ * ⁷ 7 1/2NPT female, two electrical connections and a blind plug * ² * ⁶ * ⁷ 9 M20 female, two electrical connections and a blind plug * ² * ⁶ * ⁷ A G 1/2 female, two electrical connections and a 316 SST blind plug * ² C 1/2 NPT female, two electrical connections and a 316 SST blind plug * ² D M20 female, two electrical connections and a 316 SST blind plug * ²	
Integral indicator	D Digital indicator N None	
Mounting bracket	B 304 SST 2-inch pipe mounting, flat type (for horizontal piping) D 304 SST or SCS13A 2-inch pipe mounting, L type (for vertical piping) J 316 SST 2-inch pipe mounting, flat type (for horizontal piping) K 316 SST or SCS14A 2-inch pipe mounting, L type (for vertical piping) N None	
External temperature input * ³	-0 Fixed temperature (without cable) * ⁵ -1 RTD input with 0.5 m (1.64 ft) of shielded cable and two cable glands* ⁷ -2 RTD input with 4 m (13.1 ft) of shielded cable and two cable glands* ⁷ -3 RTD input with 7.5 m (24.6 ft) of shielded cable and two cable glands* ⁷ -4 RTD input with 25 m (81 ft) of shielded cable and two cable glands* ⁷ -B RTD input with 4 m (13.1 ft) of shielded cable without cable gland * ⁴ -C RTD input with 7.5 m (24.6 ft) of shielded cable without cable gland * ⁴ -D RTD input with 25 m (81 ft) of shielded cable without cable gland * ⁴	
Measurement function	A ... Multi Sensing (DP, P and T) B ... Mass Flow Measurement (Flow, DP, P and T) (Applicable for Output signal codes -E, -J, and -F).	
Option codes	/□ Optional specification	

The “►” marks indicate the most typical selection for each specification.

*1: ⚠ Users must consider the characteristics of selected wetted parts material and the influence of process fluids. The use of inappropriate materials can result in the leakage of corrosive process fluids and cause injury to personnel and/or damage to plant facilities. It is also possible that the diaphragm itself can be damaged and that material from the broken diaphragm and the fill fluid can contaminate the user's process fluids.

Be very careful with highly corrosive process fluids such as hydrochloric acid, sulfuric acid, hydrogen sulfide, sodium hypochlorite, and high-temperature steam (150°C [302°F] or above). Contact Yokogawa for detailed information of the wetted parts material.

*2: For External temperature input code 0 (Fixed temperature) .

*3: Recommended External Temperature Input Cable is as shown in Table 4. RTD is not provided.

*4: Specify when using conduit for RTD connection.

*5: Preset external temperature value is used for density compensation.

*6: Material of a blind plug is aluminum alloy or 304 SST.

*7: Not applicable for Amplifier housing code 2.

*8: Output signal code E: HART 5.

*9: Output signal code J: HART 5 or HART 7 selectable. Specify HART 5 or HART 7 when ordering. (Output signal code J is recommended for HART communication.)

*10: Lower limit of ambient and process temperature is -15°C.

□ Selection guide for HART 5 and HART 7

Select HART 5 or HART 7 as follow.

Output signal code	Specified item when ordering "HART protocol revision"	HART protocol revision	Selection guide		Note
			Requirement for HART 7 function	Other conditions	
-E	Not Available	HART 5	NO	Not available to switch to HART 7 protocol after delivery.	*
-J	Specify '5'			Available to switch to HART 7 protocol after delivery by user-configuration.	**
	Specify '7'	HART 7	YES In this case, be sure to confirm that HART configuration tool supports HART 7 by Table 3.	Available to switch to HART 5 protocol after delivery by user-configuration.	

*: This code will be unified to the new code "-J". Therefore the code "-J" is recommended for HART communication type.

**: Indicate the most typical selection for HART communication. Select this when HART 7 functionality is not required. In case of selecting HART 7 without conforming to Table 3, communication will not be available.

□ HART protocol revision and communication

Protocol revision supported by HART configuration tool must be the same or higher than that of the EJX multivariable transmitter.

HART 7 communication is supported by FieldMate R2.02 or later.

Table 3. HART protocol revision and communication

		Protocol revision supported by HART configuration tool	
		HART 5	HART 7
Protocol revision of EJX multivariable transmitter	HART 5	Communication Available	Communication Available
	HART 7	Communication Not Available	Communication Available

□ Recommended External Temperature Cable

Table 4.

External Temperature Input Code		-1, -2, -3, -4	-B, -C, -D
General Application		✓	✓
Factory Mutual (FM)	Explosionproof Approval		✓
	Intrinsically Safe Approval Nonincendive		✓
CENELEC ATEX	Flameproof Approval	✓	
	Intrinsically Safe Approval	✓	
Canadian Standards Association (CSA)	Explosionproof Approval		✓
IECEx Scheme	Flameproof Approval	✓	✓

□ Wetted Parts Materials

Table 5.

Wetted parts material code	Cover flange	Process connector	Capsule	Capsule gasket	Vent/Drain plug
S #	F316 SST	ASTM CF-8M *1	Hastelloy C-276 *2 (Diaphragm) F316L SST, 316L SST (Others)	Teflon-coated 316L SST	316 SST

*1: Cast version of 316 SST. Equivalent to SCS14A.

*2: Hastelloy C-276 or ASTM N10276.

The # marks indicate the construction materials conform to NACE material recommendations per MR0175/ISO 15156.

Please refer to the latest standards for details. Selected materials also conform to NACE MR0103.

■ OPTIONAL SPECIFICATIONS (For Explosion Protected)

Item	Description	Code
Factory Mutual (FM)	<p>FM Explosionproof Approval *4 Applicable Standard: FM3600, FM3615, FM3810, ANSI/NEMA 250 Explosionproof for Class I, Division 1, Groups B, C and D, Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G, in Hazardous locations, indoors and outdoors (Enclosure: Type 4X) "FACTORY SEALED, CONDUIT SEAL NOT REQUIRED." Temperature class: T6, Amb. Temp.: -40 to 60°C (-40 to 140°F)</p>	FF1
	<p>FM Intrinsically Safe and Nonincendive Approval *1 *3 *4 Applicable Standard: FM3600, FM3610, FM3611, FM3810, ANSI/NEMA 250, IEC60079-27 Intrinsically Safe for Class I, II, & III, Division 1, Groups A,B,C,D,F & G, Entity, FISCO. Class I, Zone 0, AEx ia IIC, Enclosure: Type 4X, Temp. Class: T4, Amb. Temp.: -40 to 60°C (-40 to 140°F). Intrinsically Apparatus Parameters: [FISCO (IIC)] Ui=17.5 V, Ii=380 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [FISCO (IIB)] Ui=17.5 V, Ii=460 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [Entity] Ui=24 V, Ii=250 mA, Pi=1.2 W, Ci=3.52 nF, Li=0 μH Sensor Circuit: Uo=6.51 V, Io=4 mA, Po=6 mW, Co=34 μF, Lo=500 mH Nonincendive for Class I, Division 2, Groups A, B, C and D, NIFW, FNICO Class I, Zone 2, Group IIC, NIFW, FNICO Class II, Division 2, Groups F&G, and Class III, Division 1 Enclosure: Type 4X, Temp. Class: T4, Amb. Temp.: -40 to 60°C (-40 to 140°F) Nonincendive Apparatus Parameters: Vmax.=32 V, Ci=1.76 nF, Li=0 μH</p>	FS15
ATEX	<p>ATEX Flameproof Approval *4 Applicable Standard: EN 60079-0:2012/A11:2013, EN 60079-1:2007, EN 60079-31:2009 Certificate: KEMA 07ATEX0109 X II 2G, 2D Ex d IIC T6...T4 Gb, Ex tb IIIC T85°C Db Degree of protection: IP66/IP67 Amb. Temp. (Tamb) for gas-proof : T4; -50 to 75°C (-58 to 167°F), T5; -50 to 80°C (-58 to 176°F), T6; -50 to 75°C (-58 to 167°F) Process Temp. for gas-proof (Tp): T4; -50 to 120°C (-58 to 248°F), T5; -50 to 100°C (-58 to 212°F), T6; -50 to 85°C (-58 to 185°F) Max. surface Temp. for dust-proof: T85°C (Tamb: -30 to 75°C, Tp: -30 to 85°C) *5</p>	KF22
	<p>ATEX Intrinsically Safe Approval *1 *3 *4 Applicable Standards: EN 60079-0:2012/A11:2013, EN 60079-11:2012, EN 60079-26:2007 Certificate: KEMA 06ATEX0278X II 1G, 2D Ex ia IIC/IIB T4 Ga Ex ia IIIC T85°C T100°C T120°C Db Type of protection: IP66/IP67 Amb. Temp. for EPL Ga: -40 to 60°C (-40 to 140°F) Amb. Temp. for EPL Db: -30 to 60°C *5 Max. Process Temp. (Tp): 120°C (248°F) Max. Surface Temp. for EPL Db. T85°C (Tp:80°C), T100°C (Tp:100°C), T120°C (Tp:120°C) Ambient Humidity: 0 to 100% (No condensation) Electrical data: Supply/Output circuit (terminals + and -) [FISCO (IIC)] Ui=17.5 V, Ii=380 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [FISCO (IIB)] Ui=17.5 V, Ii=460 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [Entity] Ui=24 V, Ii=250 mA, Pi=1.2 W, Ci=3.52 nF, Li=0 μH External Temperature Input circuit (connector) Uo=7.63 V, Io=3.85 mA, Po=0.008 W, Co=4.8 μF, Lo=100 mH</p>	KS26

Item	Description	Code
Canadian Standards Association (CSA)	CSA Explosionproof Approval *4 Certificate: 2014354 Applicable Standard: C22.2 No.0, C22.2 No.0.4, C22.2 No.0.5, C22.2 No.25, C22.2 No.30, C22.2 No.94, C22.2 No.60079-0, C22.2 No.60079-1, C22.2 No.61010-1, C22.2 No.61010-2-030 Explosion-proof for Class I, Groups B, C and D. Dustignition-proof for Class II/III, Groups E, F and G. When installed in Division 2, "SEAL NOT REQUIRED" Enclosure: Type 4X, Temp. Code: T6...T4 Ex d IIC T6...T4 Enclosure: IP66 and IP67 Max.Process Temp.: T4;120°C (248°F), T5;100°C (212°F), T6; 85°C (185°F) Amb.Temp.: -50 to 75°C (-58 to 167°F) for T4, -50 to 80°C (-58 to 176°F) for T5, -50 to 75°C (-58 to 167°F) for T6 *5 Process Sealing Certification Dual Seal Certified by CSA to the requirement of ANSI/ISA 12.27.01 No additional sealing required Primary seal failure annunciation: at the zero adjustment screw CSA Intrinsically Safe Approval *2 *3 *6	CF1
IECEx Scheme	IECEx Flameproof Approval *4 Applicable Standard: IEC 60079-0:2011, IEC60079-1:2007-4 Certificate: IECEx CSA 07.0008 Flameproof for Zone 1, Ex d IIC T6...T4 Gb Enclosure: IP66 and IP67 Max.Process Temp.: T4;120°C (248°F), T5;100°C (212°F), T6; 85°C (185°F) Amb.Temp.: -50 to 75°C (-58 to 167°F) for T4, -50 to 80°C (-58 to 176°F) for T5, -50 to 75°C (-58 to 167°F) for T6	SF2

Contact Yokogawa representative for the codes indicated as '—'

*1: Not Applicable for Output signal codes -E and -J.

*2: Not Applicable for Output signal code -F.

*3: Not Applicable for Output signal code -M.

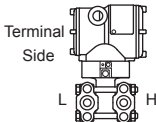
*4: Applicable for Electrical connection codes 2, 4, 7, 9, C, and D.

*5: Lower limit of ambient temperature is -15°C (5°F) when option code HE is specified.

*6: Pending.

■ OPTIONAL SPECIFICATIONS

Item	Description	Code
Painting	Color change	Amplifier cover only P□
		Amplifier cover and terminal cover, Munsell 7.5 R4/14 PR
	Coating change	Anti-corrosion coating*1 X2
316 SST exterior parts	316 SST zero-adjustment screw and setscrews*15	HC
Fluoro-rubber O-ring	All O-rings of amplifier housing. Lower limit of ambient temperature: -15°C (5°F)	HE
Lightning protector	HART protocol type: Transmitter power supply voltage: 10.5 to 32 V DC Allowable current: Max. 6000 A (1×40 μs), Repeating 1000 A (1×40 μs) 100 times Applicable Standards: IEC 61000-4-4, IEC 61000-4-5 FOUNDATION fieldbus protocol type: Allowable current: Max. 6000 A (1×40 μs), Repeating 1000 A (1×40 μs) 100 times Applicable Standards: IEC 61000-4-4, IEC 61000-4-5 Modbus protocol type: Applicable Standards: IEC 61000-4-5 This option (option code A) must be selected when Modbus protocol type (Output signal code -M) is selected.	A
Oil-prohibited use*2	Degrease cleansing treatment	K1
	Degrease cleansing treatment with fluorinated oilfilled capsule. Operating temperature -20 to 80°C (-4 to 176°F)	K2
Oil-prohibited use with dehydrating treatment*2	Degrease cleansing and dehydrating treatment	K5
	Degrease cleansing and dehydrating treatment with fluorinated oilfilled capsule. Operating temperature -20 to 80°C (-4 to 176°F)	K6
Capsule fill fluid	Fluorinated oil filled in capsule Operating temperature -20 to 80°C (-4 to 176°F)	K3
Calibration units*3	P calibration (psi unit)	D1
	bar calibration (bar unit)	D3
	M calibration (kgf/cm ² unit)	D4
Long vent*4	Total length: 119 mm (standard: 34 mm); Total length when combining with option code K1, K2, K5, and K6: 130 mm. Material: 316 SST	U1
Gold-plated *2	Surface of isolating diaphragms are gold plated, effective for hydrogen permeation.	A1

Item	Description		Code
Output limits and failure operation *5 (for HART protocol type)	Failure alarm down-scale: Output status at CPU failure and hardware error is -2.5%, 3.6 mA DC or less.		C1
	NAMUR NE43 Compliant Output signal limits: 3.8 mA to 20.5 mA	Failure alarm down-scale: Output status at CPU failure and hardware error is -2.5%, 3.6 mA DC or less.	C2
		Failure alarm up-scale: Output status at CPU failure and hardware error is 110%, 21.6 mA or more.	C3
Body option*6  F04E.ai	Right side high pressure, without drain and vent plugs		N1
	N1 and Process connection, based on IEC61518 with female thread on both sides of cover flange, with blind kidney flanges on back.		N2
	N2, and Material certificate for cover flange, diaphragm, capsule body, and blind kidney flange		N3
Wired tag plate	316 SST tag plate wired onto transmitter		N4
Data configuration at factory*7	Data configuration for HART communication type	Software damping, Descriptor, Message	CA
	Data configuration for Fieldbus communication type	Software damping	CC
	Data configuration for Modbus communication type	Software damping, Descriptor, Message	CE
PID function *13	(For FOUNDATION Fieldbus protocol type) PID control function		LC1
Software downloading function *13	(For FOUNDATION Fieldbus protocol type) Based on FOUNDATION Fieldbus Specification(FF-883) Download class: Class1		EE
Advanced diagnostics (For HART or FOUNDATION Fieldbus protocol type)	Multi-sensing process monitoring • Impulse line blockage detection *16 • Heat trace monitoring	HART protocol type	DG6
		FOUNDATION Fieldbus protocol type *17	DG1
European Pressure Equipment Directive*14	PED 97/23/EC (until 18th July, 2016) PED 2014/68/EU (from 19th July, 2016) Category III, Module H, type of equipment: Pressure accessory-vessel, Type of fluid: Liquid and Gas, Group of fluid: 1 and 2		PE3
Material certificate*8	Cover flange *9		M01
	Cover flange, Process connector *10		M11
Pressure test/ Leak test certificate	Test Pressure: 32 MPa (4500 psi)	Nitrogen(N2) Gas or Water*12 Retention time: one minute	T09

*1: Not applicable with color or coating change option.

*2: Applicable for Wetted parts material code S.

*3: The unit of MWP (Max. working pressure) on the name plate of a housing is the same unit as specified by option codes D1, D3, and D4.

*4: Applicable for vertical impulse piping type (Installation code 7) and Wetted parts material code S.

*5: Applicable for Output signal codes -E and -J. The hardware error indicates faulty amplifier or capsule.

*6: Applicable for Wetted parts material code S; Process connection codes 3, 4, and 5; Installation code 9; and Mounting bracket code N. Process connection faces on the other side of zero adjustment screw.

*7: Also see 'Ordering Information'.

*8: Material traceability certification, per EN 10204 3.1B.

*9: Applicable for Process connections code 5.

*10: Applicable for Process connections codes 3 and 4.

*11: The unit on the certificate is always Pa unit regardless of selection of option code D1, D3 or D4.

*12: Pure nitrogen gas or pure water is used for oil-prohibited use (option codes K1, K2, K5, and K6).

*13: Applicable for Output signal code -F.

*14: Applicable for Measurement span codes M and H. If compliance with category III is needed, specify this code.

*15: 316 or 316L SST. The specification is included in Amplifier code 2.

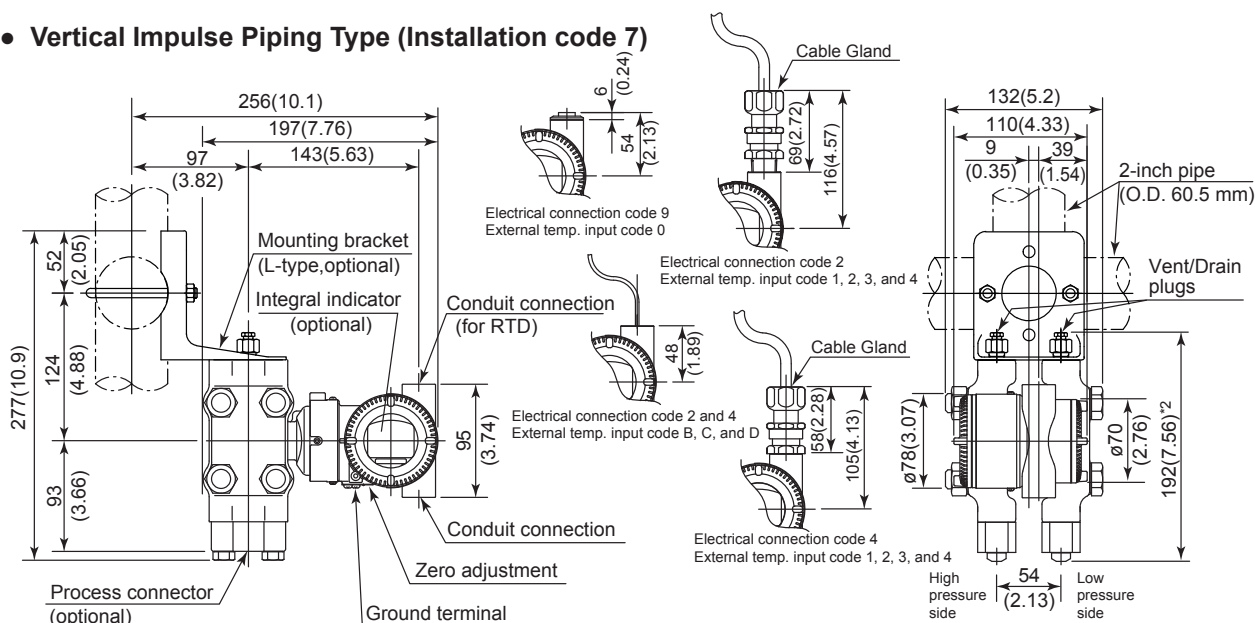
*16: The change of pressure fluctuation is monitored and then detects the impulse line blockage. Refer to TI 01C25A31-01E for detailed technical information required for using this function.

*17: This option code must be specified with option code EE.

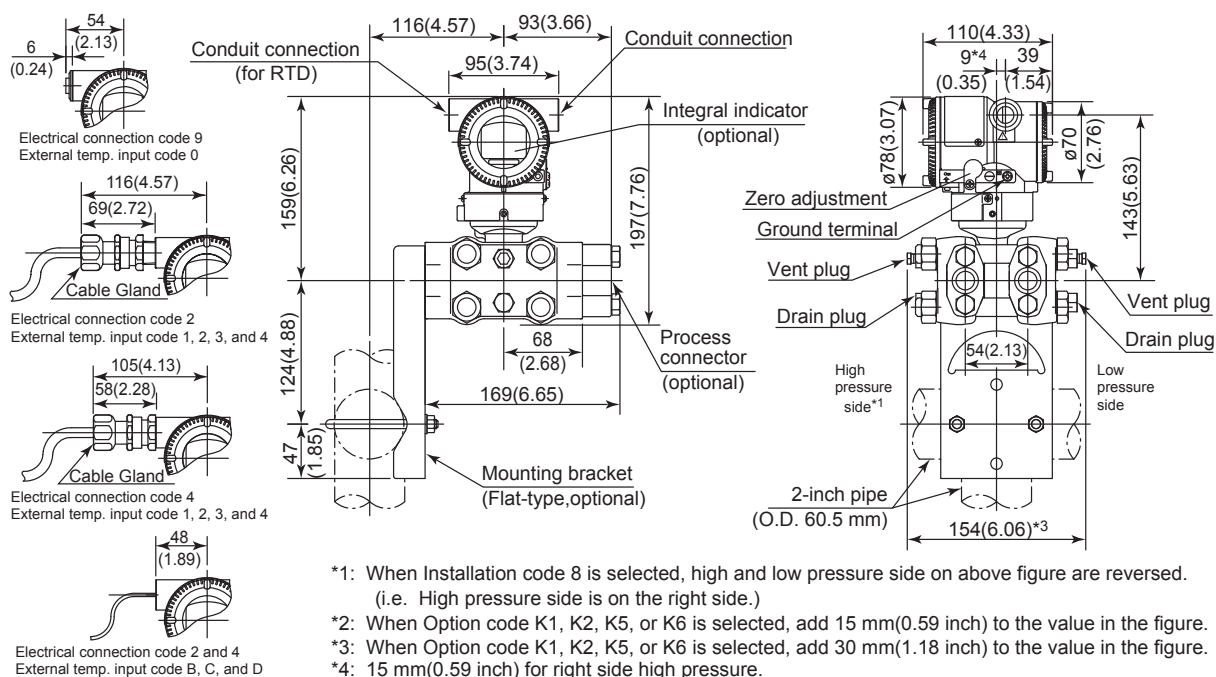
DIMENSIONS

Unit: mm (approx.inch)

Vertical Impulse Piping Type (Installation code 7)



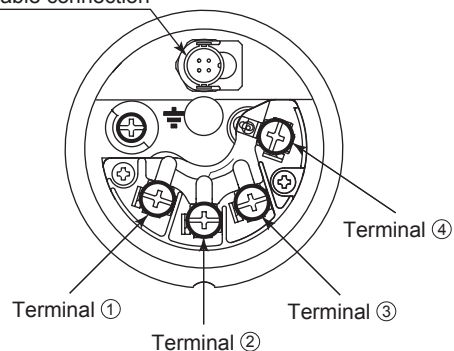
Horizontal Impulse Piping Type (Installation code 9)




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• Terminal Configuration

RTD cable connection




• Terminal Wiring (HART and FOUNDATION Fieldbus protocol types)

SUPPLY	+	①	Power supply and output terminals
	-	②	
CHECK	+	③	External indicator (ammeter) terminals *1*2
	-	④	
PULSE	+	④	Pulse or status contact output terminals *2
	-	②	
			 Ground terminal

*1: When using an external indicator or check meter, the internal resistance must be 10Ω or less.

*2: Not available for FOUNDATION Fieldbus communication type.

• Terminal Wiring (Modbus protocol type)

SUPPLY	+	①	Power supply terminals
	-	②	
MODBUS	A	③	Modbus communication (RS-485) terminals
	B	④	
			 Ground terminal

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• Wiring Example for Analog Output and Status/Pulse Output (for HART Protocol type)

Connection	Description
Analog Output In this case, Communication is possible (up to a distance of 2km when a CEV cable is used.)	EJX930A Electrical Terminal
Pulse Output In this case, No communication is possible.	EJX930A Electrical Terminal Use the Three-wire shielded cable.
Status Output In this case, No communication is possible.	EJX930A Electrical Terminal Use the Three-wire shielded cable.
Simultaneous Analog -Pulse Output *3 Example 1 In this case, Communication is possible (up to a distance of 2km when a CEV cable is used). Example 2 In this case, Communication is possible (up to a distance of 200m when a CEV cable is used) and R = 1kΩ). Example 3 In this case, No communication is possible (when shielded cable is not used).	When analog and pulse output are used, the length of communication line is subjected to wiring conditions. Refer to example 1 to 3. Distributor (or communication medium : ex. EP card) For the shielded cables in this example of flowmeter installation, use two-wire separately shielded cables. This supply voltage requires a power source with a maximum output current of no less than E/R. *1: Either B or + EJX930A Electrical Terminal Recorder or other instrument E(16.4 to 30V DC) Counting input Common Electric counter *1 (or communication medium : ex. EP card) For the shielded cables in this example of flowmeter installation, use two-wire separately shielded cables. This supply voltage requires a power source with a maximum output current of no less than E/R+25mA. The supply voltage requires output impedance no more than 1/1000 of R (load resistance). *1: Either B or + EJX930A Electrical Terminal Recorder or other instrument E(16.4 to 30V DC) Counting input Common Electric counter *1 This supply voltage requires a power source with a maximum output current of no less than E/R+25mA. *1: Either B or +
The range of load resistance R for the pulse output.	The load resistance of pulse output should be used to 1kΩ, 2W. If no translation of the pulse output possible by the cable length or the frequency of the pulse output, the load resistance should be selected by calculation as shown below. $\frac{E(V)}{120} \leq R(k\Omega) \leq \frac{0.1}{C(\mu F) \times f(kHz)}$ Example of CEV cable capacitance $\approx 0.1\mu F/km$ $P(mW) = \frac{E^2(V)}{R(k\Omega)}$ Where E = Supply voltage (V) f = Frequency of pulse output (kHz) R = Value of load resistance (kΩ) C = Cable capacitance (μF) P = Power ratio of the load resistance (mW)

*1: To avoid the influence of external noise, use an electric counter which fits to the pulse frequency.

*2: Resistor is not necessary in case of an electric counter which can receive contact pulse signal directly.

*3: When using analog and pulse output simultaneously, the HART communication may be influenced by noise comparing analog output only. Take countermeasure for noise shown above, e.g. use shield cable etc.

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< Ordering Information for HART protocol type >

Specify the following when ordering.

1. Model, suffix codes, and option codes
2. Calibration range and units
 - 1) Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of –32000 to 32000.
When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).
 - 2) Specify unit from the tables “Calibration Units for HART protocol type”
3. Static pressure is selected from gauge pressure or absolute pressure.
4. TAG NO (if required)
Specified characters (up to 22 characters) are engraved on the stainless steel tag plate fixed on the terminal box.
5. SOFTWARE TAG (if required)
Specified characters*¹ are set as “Tag” (the first 8 characters) and “Long tag”*² (32 characters) in the amplifier memory.
When the “SOFTWARE TAG” is not specified, specified “TAG NO” is set as “Tag” (the first 8 characters) and “Long tag”*² (22 characters) in the amplifier memory.
*1: Output signal code “E” (HART 5): up to 8 characters are specified
Output signal code “J” (HART 5/HART 7): up to 32 characters are specified
*2: Applicable only for HART 7
6. Other factory configurations (if required)
Specifying option code CA will allow further configuration at factory.
Following are configurable items and setting range.
 - 1) Descriptor (up to 16 characters)
 - 2) Message (up to 30 characters)
 - 3) Software damping in second (0.00 to 100.00)
7. When the output signal code is “J”, specify the HART protocol revision “5” or “7”.

Table 11. Factory Setting for HART protocol type

Parameter	Default value	Description
Tag number	—	As specified in order
Flow unit	kg/h	Valid when Measurement Function Code B is specified. Standard flow configuration
Flow LRV	0	Fluid: N2 Primary element type: ISO5167-1 1991 Orifice Corner Taps Upstream internal pipe diameter = 0.0527 m (Carbon Steel)
Flow URV	1000	Diameter of primary device = 0.03162 m (SUS304)
Flow Damping * ¹	0.00 s	Operating Pressure range = 0.1 to 1 MPa abs Operating Temperature range = 0 to 50°C
DP unit	kPa	Selectable from Table 13. Pressure Unit
DP LRV	0	As specified in order
DP URV	Max.span	
DP Damping * ¹	2.00 s	As specified in order
SP A/G Selection	Absolute	As specified in order
SP unit	MPa	Selectable from Table 14. Static Pressure Unit
SP LRV	0	As specified in order
SP URV	32	
SP Damping * ¹	1.00 s	As specified in order
ET unit	°C	Selectable from Table 15. Temperature Unit
ET LRV	–200	As specified in order
ET URV	850	
ET Damping * ¹	1.00 s	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Output signal	DP	When Measurement Function Code A is specified.
	Flow	When Measurement Function Code B is specified.
Display setting	DP and unit	When Measurement Function Code A is specified.
	Flow and unit	When Measurement Function Code B is specified.

*1: To specify these items at factory, option code CA is required.

Calibration Units for HART protocol type**Table 12-1. Mass Flow Unit**

Unit	LCD	Communication
grams per second	g/s	←
grams per minute	g/m	g/min
grams per hour	g/h	←
kilograms per second	kg/s	←
kilograms per minute	kg/m	kg/min
kilograms per hour	kg/h	←
kilograms per day	kg/d	←
metric tons per minute	t/m	t/min
metric tons per hour	t/h	←
metric tons per day	t/d	←
pounds per second	lb/s	←
pounds per minute	lb/m	lb/min
pounds per hour	lb/h	←
pounds per day	lb/d	←
short tons per minute	STon/m	STon/min
short tons per hour	STon/h	←
short tons per day	STon/d	←
long tons per hour	LTon/h	←
long tons per day	LTon/d	←

Table 12-2. Normal-Standard Volume Flow Unit

Unit	LCD	Communication
normal cubic meter per hour	Nm ³ /h	←
normal liter per hour	NL/h	←
standard cubic feet per minute	SCFM	←
standard liter per hour	SL/h	←
standard liter per minute	SL/m	SL/min
standard liter per second	SL/s	←
normal cubic meter per day	Nm ³ /d	←
standard cubic feet per day	SCFD	←
standard cubic feet per hour	SCFH	←
standard cubic feet per second	SCFS	←
standard cubic meter per day	Sm ³ /d	←
standard cubic meter per hour	Sm ³ /h	←
thousand standard cubic feet per day	MSCFD	←
million standard cubic feet per day	MMSCFD	←

Table 12-3. Volume Flow Unit

Unit	LCD	Communication
cubic feet per minute	CFM	←
gallons per minute	GPM	←
liters per minute	L/m	L/min
imperial gallons per minute	IGal/m	Impgal/min
cubic meter per hour	M ³ /h	←
gallons per second	gal/s	←
million gallons per day	Mgal/d	←
liters per second	L/s	←
million liters per day	ML/d	←
cubic feet per second	CFS	←
cubic feet per day	ft ³ /d	←
cubic meters per second	M ³ /s	←
cubic meters per day	M ³ /d	←
imperial gallons per hour	IGal/h	Impgal/h
imperial gallons per day	IGal/d	Impgal/d
cubic feet per hour	CFH	←
cubic meters per minute	m ³ /m	m ³ /min
barrels per second	bbl/s	←
barrels per minute	bbl/m	bbl/min
barrels per hour	bbl/h	←
barrels per day	bbl/d	←
gallons per hour	gal/h	←
imperial gallons per second	IGal/s	Impgal/s
liters per hour	L/h	←
gallons per day	gal/d	←

Table 13. Pressure Unit

Unit	LCD	Communication
mmH ₂ O@4C	mmH ₂ O	←
mmH ₂ O@68F	mmH ₂ O	←
mmHg	mmHg	←
Torr	Torr	←
MPa	MPa	←
kPa	kPa	←
Pa	Pa	←
mbar	mbar	←
bar	bar	←
gf/cm ²	gf/cm ²	←
kgf/cm ²	kgf/cm ²	←
inH ₂ O@4C	inH ₂ O	←
inH ₂ O@68F	inH ₂ O	←
inHg	inHg	←
ftH ₂ O@4C	ftH ₂ O	←
psi	psi	←
atm	atm	←
ftH ₂ O@68F	ftH ₂ O	←
hPa	hPa	←

Table 14. Static Pressure Unit

Unit	LCD/ Communication	When abs is selected	
		LCD	Communication
mmH ₂ O@4C	mmH ₂ O	mmH ₂ O _A	mmH ₂ O
mmH ₂ O@68F	mmH ₂ O	mmH ₂ O _A	mmH ₂ O
mmHg@0C	mmHg	mmHg _A	mmHg
Torr	Torr	Torr _A	Torr
MPa	MPa	MPa _A	MPa
kPa	kPa	kPa _A	kPa
Pa	Pa	Pa _A	Pa
mbar	mbar	mbar _A	mbar
bar	bar	bar _A	bar
gf/cm ²	gf/cm ²	g/cm ² _A	g/cm ²
kgf/cm ²	kgf/cm ²	kg/cm ² _A	kg/cm ²
inH ₂ O@4C	inH ₂ O	inH ₂ O _A	inH ₂ O
inH ₂ O@68F	inH ₂ O	inH ₂ O _A	inH ₂ O
inHg@0C	inHg	inHg _A	inHg
ftH ₂ O@4C	ftH ₂ O	ftH ₂ O _A	ftH ₂ O
psi	psi	psi _A	psi
atm	atm	atm _A	atm
ftH ₂ O@68F	ftH ₂ O	ftH ₂ O _A	ftH ₂ O
hPa	hPa	hPa _A	hPa

Table 15. Temperature Unit

Unit	LCD/Communication
°C	deg C
°F	deg F
Kelvin	K

Table 16. Total Flow Unit

Unit	LCD/Communication
grams	g
kilograms	kg
metric tons	t
pounds	lb
short tons	STon
long tons	LTon
ounce	oz
gallons	gal
liters	L
imperial gallons	Impgal
cubic meters	m ³
barrels	bbl
cubic yards	yd ³
cubic feet	ft ³
cubic inches	in ³
normal cubic meter	Nm ³
normal liter	NL
standard cubic feet	SCF

< Ordering Information for FOUNDATION Fieldbus protocol type >

Specify the following when ordering.

1. Model, suffix codes, and option codes
2. Calibration range and units for Differential pressure, Static pressure and external temperature
 - 1) Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of –32000 to 32000. When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).
 - 2) Specify unit. See Table 17 for settable unit at factory.
3. Static pressure is selected from gauge pressure or absolute pressure.
4. Tag Number (if required)
Specify software tag (PD_TAG) up to 32 letters to be written on the amplifier memory and Tag number up to 22 letters to be engraved on the tag plate separately.
5. Output mode (AI1 L_TYPE);
Select one from 'Direct', 'indirect Linear' or 'indirect SQRT' for output mode of AI1(Differential pressure).
6. Output scale and unit (AI1 OUT_SCALE);
This setting is used for Indicator and output of AI1 block for Differential pressure. The scale range can be specified with range limit specifications up to 5 digit (excluding any decimal point) for low and high range limits within the range of –32000 to 32000. When AI1 L_TYPE is Direct, these setting does not affect the output of AI1 block.
7. Specify Node address in hexadecimal.
8. Select 'BASIC' or 'LINK MASTER' for Operation Functional Class.
9. Other factory configurations (if required)
Specifying option code CC will allow further configuration at factory.
Following is configurable item and setting range:
Software damping in second (0.00 to 100.00)

Table 17. Factory Setting for FOUNDATION Fieldbus protocol type

Parameter	Default value	Description
Tag number	—	As specified in order
Software Tag (PD_TAG)	FT1001	As specified in order
Flow unit (XD_SCALE of AI4)	kg/h	Valid when Measurement Function Code B is specified. Standard flow configuration Fluid: N2 Primary element type: ISO5167-1 1991 Orifice Corner Taps Upstream internal pipe diameter = 0.0527 m (Carbon Steel) Diameter of primary device = 0.03162 m (SUS304) Operating Pressure range = 0.1 to 1 MPa abs Operating Temperature range = 0 to 50°C
Flow LRV (XD_SCALE of AI4)	0	
Flow URV (XD_SCALE of AI4)	1000	
Flow Damping *1	0.00 s	
DP unit (XD_SCALE of AI1)	kPa	Selectable from kPa, MPa, Pa, hPa, mbar, bar, gf/cm ² , kgf/cm ² , mmH ₂ O, mmH ₂ O(68°F), inH ₂ O, inH ₂ O(68°F), ftH ₂ O, ftH ₂ O(68°F), mmAq, mmWG, mmHg or psi.
DP LRV (XD_SCALE of AI1)	0	As specified in order
DP URV (XD_SCALE of AI1)	Max.span	
DP Damping *1	2.00 s	As specified in order
SP A/G selection	Absolute	Absolute or gauge, as specified in order
SP unit (XD_SCALE of AI2)	MPa	See Description for 'DP unit (XD_SCALE of AI1).'
SP LRV (XD_SCALE of AI2)	0	As specified in order
SP URV (XD_SCALE of AI2)	32	
SP Damping *1	1.00 s	As specified in order
ET unit (XD_SCALE of AI3)	°C	Selectable from °C, °F or Kelvin.
ET LRV (XD_SCALE of AI3)	–200	As specified in order
ET URV (XD_SCALE of AI3)	850	
ET Damping *1	1.00 s	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Output signal	DP, SP, ET	When Measurement Function Code A is specified.
	Flow, DP, SP, ET	When Measurement Function Code B is specified.
Display setting	DP and unit	When Measurement Function Code A is specified.
	Flow and unit	When Measurement Function Code B is specified.
Node Address	'0xF5'	As specified in order
Operation Functional Class	'BASIC'	As specified in order

*1: To specify these items at factory, option code CC is required.

Calibration Units for FOUNDATION Fieldbus protocol type**Table 18. Temperature Unit**

INDEX	UNIT	LCD
1000	K	Kelvin
1001	°C	deg C
1002	°F	deg F

Table 19-1. Pressure unit (1)

INDEX	UNIT	LCD
1130	Pa	Pa
1131	GPa	GPa
1132	MPa	MPa
1133	kPa	kPa
1134	mPa	mPa
1135	μPa	uPa
1136	hPa	hPa
1137	bar	bar
1138	mbar	mbar
1139	torr	torr
1140	atm	atm
1141	psi	psi
1142	psia	psia
1143	psig	psig
1144	g/cm2	g/cm2
1145	kg/cm2	kg/cm2
1146	inH2O	inH2O
1147	inH2O(4°C)	inH2O
1148	inH2O(68°F)	inH2O
1149	mmH2O	mmH2O
1150	mmH2O(4°C)	mmH2O
1151	mmH2O(68°F)	mmH2O
1152	ftH2O	ftH2O
1153	ftH2O(4°C)	ftH2O
1154	ftH2O(68°F)	ftH2O
1155	inHg	inHg
1156	inHg(0°C)	inHg
1157	mmHg	mmHg
1158	mmHg(0°C)	mmHg

Table 19-2. Pressure unit (2)

INDEX	UNIT	LCD
1541	Paa	Paa
1542	Pag	Pag
1543	GPaa	GPaa
1544	GPag	GPag
1545	MPaa	MPaa
1546	MPag	MPag
1547	kPaa	kPaa
1548	kPag	kPag
1549	mPaa	mPaa
1550	mPag	mPag
1551	μPaa	uPaa
1552	μPag	uPag
1553	hPaa	hPaa
1554	hPag	hPag
1555	g/cm2a	g/cm2a
1556	g/cm2g	g/cm2g
1557	kg/cm2a	kg/cm2a
1558	kg/cm2g	kg/cm2g
1559	inH2Oa	inH2Oa
1560	inH2Og	inH2Og
1561	inH2Oa(4°C)	inH2Oa
1562	inH2Og(4°C)	inH2Og
1563	inH2Oa(68°F)	inH2Oa
1564	inH2Og(68°F)	inH2Og
1565	mmH2Oa	mmH2Oa
1566	mmH2Og	mmH2Og
1567	mmH2Oa(4°C)	mmH2Oa
1568	mmH2Og(4°C)	mmH2Og
1569	mmH2Oa(68°F)	mmH2Oa
1570	mmH2Og(68°F)	mmH2Og
1571	ftH2Oa	ftH2Oa
1572	ftH2Og	ftH2Og
1573	ftH2Oa(4°C)	ftH2Oa
1574	ftH2Og(4°C)	ftH2Og
1575	ftH2Oa(68°F)	ftH2Oa
1576	ftH2Og(68°F)	ftH2Og
1577	inHga	inHga
1578	inHgg	inHgg
1579	inHga(0°C)	inHga
1580	inHgg(0°C)	inHgg
1581	mmHga	mmHga
1582	mmHgg	mmHgg
1583	mmHga(0°C)	mmHga
1584	mmHgg(0°C)	mmHgg
1590	Barg	Barg
1591	mBarg	mBarg
1597	Bara	Bara

Table 20-1. Mass Flow Unit

INDEX	UNIT	LCD
1318	g/s	g/s
1319	g/min	g/m
1320	g/h	g/h
1322	kg/s	kg/s
1323	kg/min	kg/m
1324	kg/h	kg/h
1325	kg/d	kg/d
1327	t/min	t/m
1328	t/h	t/h
1329	t/d	t/d
1330	lb/s	lb/s
1331	lb/min	lb/m
1332	lb/h	lb/h
1333	lb/d	lb/d
1335	STon/min	STon/m
1336	STon/h	STon/h
1337	STon/d	STon/d
1340	LTon/h	LTon/h
1341	LTon/d	LTon/d

Table 20-2. Normal-Standard Volume Flow Unit

INDEX	UNIT	LCD
1360	SCFM	SCFM
1361	SCFH	SCFH
1524	Nm3/h	Nm3/h
1525	Nm3/d	Nm3/d
1529	Sm3h	Sm3/h
1530	Sm3/d	Sm3/d
1534	NL/h	NL/h
1537	SL/s	SL/s
1538	SL/h	SL/h
1539	SL/m	SL/m
1598	MSCFD	MSCFD
1599	MMSCFD	MMSCFD
65520	SCFS	SCFS
65521	SCFD	SCFD

Table 20-3. Volume Flow Unit

INDEX	UNIT	LCD
1347	m3/s	m3/s
1348	m3/min	m3/m
1349	m3/h	m3/h
1350	m3/d	m3/d
1351	L/s	L/s
1352	L/min	L/m
1353	L/h	L/h
1355	ML/d	ML/d
1356	CFS	CFS
1357	CFM	CFM
1358	CFH	CFH
1359	ft3/d	ft3/d
1362	gal/s	gal/s
1363	GPM	GPM
1364	gal/h	gal/h
1365	gal/d	gal/d
1366	Mgal/d	Mgal/d
1367	ImpGal/s	IGal/s
1368	ImpGal/min	IGal/m
1369	ImpGal/h	IGal/h
1370	ImpGal/d	IGal/d
1371	bbbl/s	bbbl/s
1372	bbbl/min	bbbl/m
1373	bbbl/h	bbbl/h
1374	bbbl/d	bbbl/d

< Ordering Information for Modbus protocol type >

Specify the following when ordering.

1. Model, suffix codes, and option codes
2. Calibration range and units
 - 1) Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of –32000 to 32000.
When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).
 - 2) Specify unit from the tables “Calibration Units for Modbus protocol type”
3. Static pressure is selected from gauge pressure or absolute pressure.
4. TAG NO (if required)
Specified characters (up to 22 characters) are engraved on the stainless steel tag plate fixed on the terminal box.
5. SOFTWARE TAG (if required)
Specified characters (up to 32 characters) are set as “Tag” (the first 8 characters) and “Long tag” (32 characters) in the amplifier memory.
When the “SOFTWARE TAG” is not specified, specified “TAG NO” is set as “Tag” (the first 8 characters) and “Long tag” (22 characters) in the amplifier memory.
6. Other factory configurations (if required)
Specifying option code CE will allow further configuration at factory.
Following are configurable items and setting range.
 - 1) Descriptor (up to 16 characters)
 - 2) Message (up to 30 characters)
 - 3) Software damping in second (0.00 to 100.00)

Table 21. Factory Setting for Modbus protocol type

Parameter	Default value	Description
Tag number	—	As specified in order
DP unit	kPa	Selectable from Table 22. Pressure Unit
DP LRV	0	As specified in order
DP URV	Max.span	
DP Damping *1	2.00 s	As specified in order
SP A/G Selection	Absolute	As specified in order
SP unit	MPa	Selectable from Table 23. Static Pressure Unit
SP LRV	0	As specified in order
SP URV	32	
SP Damping *1	1.00 s	As specified in order
ET unit	°C	Selectable from Table 24. Temperature Unit
ET LRV	–200	As specified in order
ET URV	850	
ET Damping *1	1.00 s	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Display setting	DP and unit	

*1: To specify these items at factory, option code CE is required.

Calibration Units for Modbus protocol type**Table 22. Pressure Unit**

Unit	LCD	Communication
mmH ₂ O@4C	mmH ₂ O	←
mmH ₂ O@68F	mmH ₂ O	←
mmHg	mmHg	←
Torr	Torr	←
MPa	MPa	←
kPa	kPa	←
Pa	Pa	←
mbar	mbar	←
bar	bar	←
gf/cm ²	gf/cm ²	←
kgf/cm ²	kgf/cm ²	←
inH ₂ O@4C	inH ₂ O	←
inH ₂ O@68F	inH ₂ O	←
inHg	inHg	←
ftH ₂ O@4C	ftH ₂ O	←
psi	psi	←
atm	atm	←
ftH ₂ O@68F	ftH ₂ O	←
hPa	hPa	←

Table 23. Static Pressure Unit

Unit	LCD/ Communication	When abs is selected	
		LCD	Communication
mmH ₂ O@4C	mmH ₂ O	mmH ₂ OA	mmH ₂ O
mmH ₂ O@68F	mmH ₂ O	mmH ₂ OA	mmH ₂ O
mmHg@0C	mmHg	mmHgA	mmHg
Torr	Torr	TorrA	Torr
MPa	MPa	MPaA	MPa
kPa	kPa	kPaA	kPa
Pa	Pa	PaA	Pa
mbar	mbar	mbarA	mbar
bar	bar	barA	bar
gf/cm ²	gf/cm ²	g/cm ² A	g/cm ²
kgf/cm ²	kgf/cm ²	kg/cm ² A	kg/cm ²
inH ₂ O@4C	inH ₂ O	inH ₂ OA	inH ₂ O
inH ₂ O@68F	inH ₂ O	inH ₂ OA	inH ₂ O
inHg@0C	inHg	inHgA	inHg
ftH ₂ O@4C	ftH ₂ O	ftH ₂ OA	ftH ₂ O
psi	psi	psiA	psi
atm	atm	atmA	atm
ftH ₂ O@68F	ftH ₂ O	ftH ₂ OA	ftH ₂ O
hPa	hPa	hPaA	hPa

Table 24. Temperature Unit

Unit	LCD/Communication
°C	deg C
°F	deg F
Kelvin	K

< Material Cross Reference >

ASTM	JIS
316	SUS316
F316	SUSF316
316L	SUS316L
F316L	SUSF316L
304	SUS304
F304	SUSF304
660	SUH660
B7	SNB7
CF-8M	SCS14A

< Related Instruments >

Power Distributor: Refer to GS 01B04T01-02E or
GS 01B04T02-02E
FSA120 Flow Configuration Software (FieldMate
FlowNavigator) GS 01C25R51-01EN

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